

Outboard Motor Mount 521ST

Installation Instructions

Parts included

Poly backing board

Stainless Pad

Stainless cleat with bolts

6 Stainless screws 1/4-20

2 Neoprene bushings

Tools required

Drill

9/32 Drill bit

Philips screwdriver

7/16" Wrench (or adjustable)

- 1. Remove the screws that hold the stainless pad to the white poly backing board.**
- 2. Insert neoprene bushings into each end of the groove on the poly backing board.**
- 3. Locate the backing board on the rail and reinstall the stainless pad using the machine screws.**
- 4. Where the lower horizontal rail crosses the white poly backing board attach the cleat. Note, if the fit is tight you can use a soft mallet to tap the cleat onto the rail. Mark the hole location using the cleat and drill two 9/32" holes. Fasten the cleat with the nuts and bolts provided.**
- 5. Check to see that all of the fasteners are tight and secure.**
- 6. Secure outboard motor to the mount using the engine mounting clamps. Use the tilt feature on the outboard to allow the lower unit to rest on the board. A block of wood may be needed to provide correct spacing.**

