All Tiller Arms are custom machined to the measurement taken on the rudder post. The measurement on the rudder post should be taken with calipers to an accuracy of 0.001”.

[for example, a 2.375” diameter]

**Tiller Arms are non-returnable**

Please measure carefully

See current Edson price page for machining charges on special or square bores, key ways, or set screws.

### Order Details

<table>
<thead>
<tr>
<th>Customer Name:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Company Name:</td>
<td></td>
</tr>
<tr>
<td>Boat Type / Model:</td>
<td></td>
</tr>
<tr>
<td>Length:</td>
<td>Year:</td>
</tr>
</tbody>
</table>

### TILLER ARM & MACHINING DETAILS

<table>
<thead>
<tr>
<th>Tiller Arm Material</th>
<th>Bronze</th>
<th>Aluminum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tiller Arm Length</td>
<td>10-inches</td>
<td>15-inches</td>
</tr>
</tbody>
</table>

### Bore Size:

(taken with calipers to an accuracy of 0.001”)

### Securement Method

Please select one the securemnet method and any required information.

- **Key** (Specify Key Size):
  - ⊙ 3/8-inch (Standard)
  - ⊙ 5/8-inch (nonstandard)
  - ⊙ Other: 3/8-inch

- **Through Bolt** (Please Select Bolt Size):
  - ⊙ 3/8-inch (Standard)
  - ⊙ 5/8-inch (nonstandard)
  - ⊙ Other:

- **Set Screws** (Please Select Screw Size):
  - ⊙ 3/8-inch
  - ⊙ Other:

Mark the location of the key way on the diagram below if it differs from the standard location.*

When bore is square, note whether points or flats are fore and aft. Size is measured by the length of the sides.

---

**Sketch Location of Tiller Arm & Autopilot**

Arm is open on one side to accept Autopilot Rod End (3/4” or 1” tall opening, depending on model). Clevis is available if needed - see Edson Catalog Part#619.

Pin hole should be installer-drilled only after correct location is determined.

(One 12mm pin is furnished at no charge)

*Refer to key position in degrees from the standard location in line with the arm.

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**Standard Key Location**

*"Other" refers to key position in degrees from the standard location in line with the arm.*