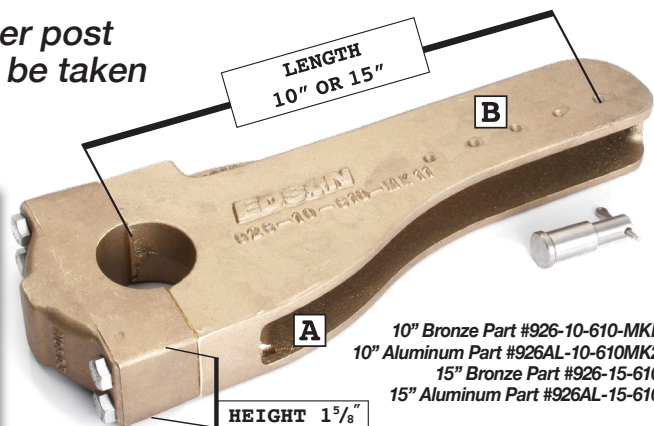


# EDSON® Autopilot Tiller Arm Data Sheet

EB373-2104

All Tiller Arms are custom machined to match the rudder post diameter. The measurement on the rudder post should be taken with calipers to an accuracy of 0.001".  
[For Example: 2.375" diameter]



IMPORTANT!

Tiller Arms are **NON-RETURNABLE**. Please measure carefully. See current Edson price page for additional machining charges on special bores, square bores, keyways, or set screws.

ORDER DETAILS			
Customer Name:		FIRST NAME	LAST NAME
Company Name: <small>IF APPLICABLE</small>			
Phone		Email:	
Boat Type/Model:			
Length:		Year:	

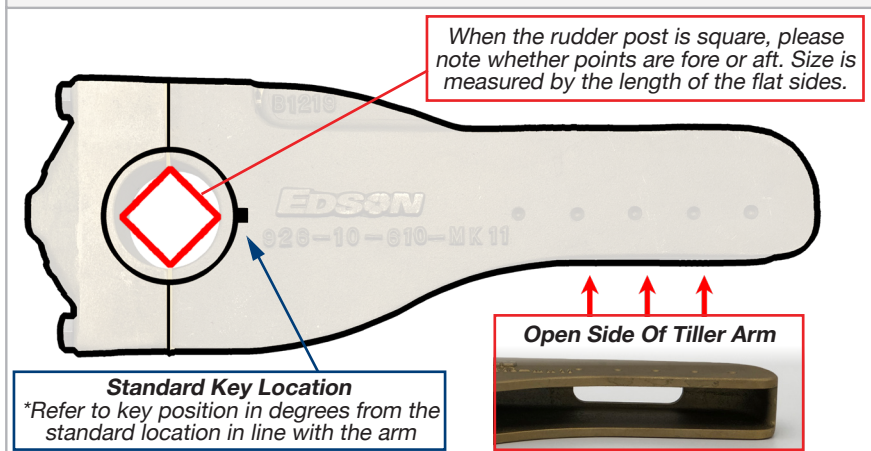
TILLER ARM & MACHINING DETAILS			
Tiller Arm Material	<input type="radio"/> Bronze	<input type="radio"/> Aluminum	
Tiller Arm Length	<input type="radio"/> 10 inches	<input type="radio"/> 15 inches	

**Bore Size:** (Taken with calipers to an accuracy of 0.001")

**Securement Methods**  
Please select one the securement methods and fill in any required information.

OPTION 1	<input type="radio"/>	Key (Specify Key Size):	
OPTION 2	<input type="radio"/>	Through Bolt (Please Select Bolt Size):	<input type="radio"/> 3/8-inch Other:
OPTION 3	<input type="radio"/>	Set Screws (Only if Options 1 & 2 are not possible):	<input type="radio"/> 3/8-inch Other:

**Mark the location of the keyway on the diagram below.\***



**A**

Tiller Arm Opening:  
1" for 10" Tiller Arms  
3/4" for 15" Tiller Arms

IMPORTANT: Autopilot Ram **MUST** be installed inside the channel, not above or below.

Arm is open on one side to accept Autopilot Rod End. (Clevis is available if needed - see Edson Part 619)

**B**

Pin hole should be machined by the installer only after correct location is determined. (One 12mm pin is furnished at no charge)

Sketch Location/Orientation of Tiller Arm & Autopilot	Before Measuring View This Video!
<div style="display: flex; justify-content: space-around;"> <span style="border: 1px solid red; padding: 2px;">Port</span> <span style="border: 1px solid red; padding: 2px;">Stbd.</span> </div> <p style="border: 1px solid red; padding: 2px; font-size: 0.8em;">Rudder Post</p>	<p style="font-weight: bold; font-size: 1.1em;">The Measuring Your Sailboat Rudder Post Diameter video will help you get the correct bore size for your Autopilot Tiller Arm!</p> <p style="font-size: 0.8em;">Online PDF Click on the URL or Scan QR Code <a href="https://youtu.be/p1wDPmpu9fl">https://youtu.be/p1wDPmpu9fl</a></p> <div style="border: 2px solid black; padding: 5px; text-align: center;"> </div> <div style="border: 2px solid black; border-radius: 15px; padding: 5px; text-align: center; margin-top: 5px;"> <b>SCAN ME</b> </div>