

## **Radial and Quadrant Machining Pricing Guide**

Edson's standard round bore sizes and securement methods are machined at no additional cost. For bore types and securement methods that are outside of our standards, radials and quadrants will incur additional charges as seen below.

Aluminum quadrants \$827-\$1244 depending on size

Bronze quadrants \$683-\$1506 depending on size

Aluminum radials: \$446-\$3,732 depending on size

### **Securement Methods**

*Standard Keyways: 3/16", ¼", 5/16", 3/8", ½" and 5/8"*

Keyways outside of the above will incur an additional fee of \$120.

*Keyway Orientation:* Standard forward- or aft-oriented keyway machining included at no charge. Keyways at orientations other than 0\*/180\* will incur an additional fee of \$120.

*Through Bolt:* No additional charge.

*Set Screw:* Additional charge of \$120.

### **Bore Types:**

*Square Rudder Posts:*

Points fore and aft: \$376

Flats fore and aft: \$376

Angled points: \$524